

## General Description:

PU MATT D/20 CLEAR is a transparent polyurethane varnish based on saturated polyester resins, to provide smooth and satin finish with good covering properties and excellent hardness. Due to high quality of raw materials, it is resistant to water and mild acids and alkalis.

## Major Uses:

PU MATT D/20 CLEAR is excellent for wood furniture such as beds, cabinets, chairs, sofas, doors and frames.

## Characteristics and Physical Properties:

Appearance	Transparent Liquid
Gloss @ 60°	15-25
Specific Gravity (20°C)	0.98+/- 0.05 kg./lit.
Viscosity(25°C,FC # 4)	40 –60 sec.
Flash Point	20°C
Solid Content (Wt.%)	46+/- 0.5
VOC	650 g/l
Application Condition Air Temperature Relative Humidity	5 ~ 35°C Max. 85%
Application Method	Auto or Conventional spray
Recommended Catalyst	Catalyst # 034
Thinner	PU Thinner # 105/205
Mixing / Dilution Ratio (FC # 4 13 ~ 15 sec.)	Base : Hardener : Thinner 100 50 20~25
Pot Life (20°C )	3 ~ 4 hrs.
Drying Time Dust Free To Touch To Recoat Hard	15 – 20 min. 30 – 45 min. 1 - 2 hrs. 24 – 36 hrs.
Coverage	7 – 8 m <sup>2</sup> / lit. (100-120g/m <sup>2</sup> )
Pencil Hardness	HB - H
Basecoat	PU or Polyester Sealer

## Surface Preparation:

- The surface to be top coated should be primed with either polyurethane or polyester sealer.
- It should be cleaned, well – sanded and free from dust, oil water and other contaminants.
- To a well – prepared surface, apply 1 – 2 coats of P.U. MATT D/20 CLEAR, horizontally and vertically.
- One coat may be sufficient for ordinary finish however; one additional coat can be applied wet on wet if necessary. Light sanding with 400 ~ 600 mesh sand paper is recommended before subsequent coat when recoating time exceeds 3 hrs. and remove traces of wax.

## Storage:

Shelf life of 12 months minimum if stored below 25°C.

## Cleaning of Tools:

All tools should be cleaned with Wash Thinner or PU Thinner # 105 as soon as possible.

## Packing:

Available in 1 lit, 1 Usg, 20lit Pail, and 200lit Drum.

## Precautions:

P.U. MATT D/20 CLEAR and Catalyst # 034 do not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. P.U. MATT D/20 CLEAR is flammable and harmful if swallowed. If contact with eyes or skin occurs, wash well with fresh water and seek immediate medical advice.

*The above information is given to the best of our knowledge based on laboratory test and practical experience. However, as the paint is often used under condition beyond our control, we cannot guarantee anything but the quality of the paint itself. We reserve the right to change the given data without prior notice.*

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